

Work Order ID 140007

Thursday, December 17, 2015 7:21:50 AM

140007

Page 1

Item ID: D4020-5

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mesh (350 Basket Long, Lid)

Start Date: 12/17/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/17/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: *MLJ*

Date: DEC 17 2015

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4020

A

100

0.00

100

FLOW WATER JET

Shear

Memo

0.02

Shear

1-Cut as per Dwg D4020

(Cut out for label will be cut when install on lid (D3914-041))

2x CC 15-12-16

110

QC- Inspect dimensions to drawing

0.00

110

QC

QC

Memo

0.00

Quality Control

(2) 15-12-17 DD

120

Identify as per dwg & Stock Location: *WPA 004*

0.00

120

Packaging

Memo

0.00

Packaging

LOCATION: WA004

2x CC 15-12-16

Work Order ID 140007

Thursday, December 17, 2015 7:21:51 AM

140007

Page 2

Item ID: D4020-5

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mesh (350 Basket Long, Lid)

Start Date: 12/17/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/17/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MLJ

DEC 17 2015

MLJ DEC 17 2015

Picklist Print

Thursday, December 17, 2015 7:21:57 AM

Page 1

Work Order ID: 140007

140007

Parent Item: D4020-5

D4020-5

Parent Item Name: Mesh (350 Basket Long, Lid)

Start Date: 12/17/2015

Required Date: 12/17/2015

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP RevA: new issue DD 09.11.26 verified by:EC
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	344.9000	14.386	30.28632			

M304EX0 75-16F

Expanded Metal Flat SS

**

15-12-16

Location

WA004

Loc Qty

344.9

M133198

0.4

M133466

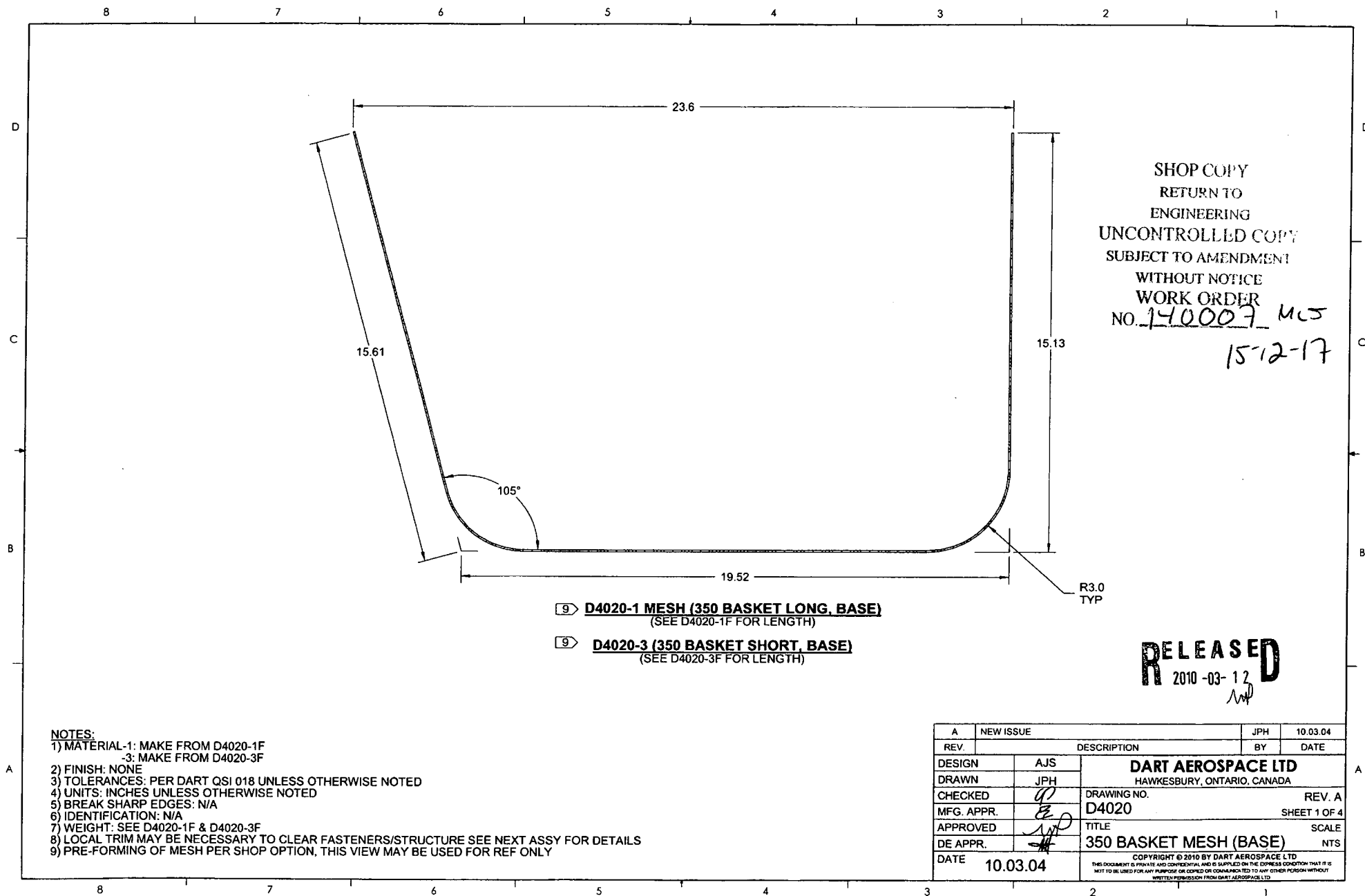
43.5

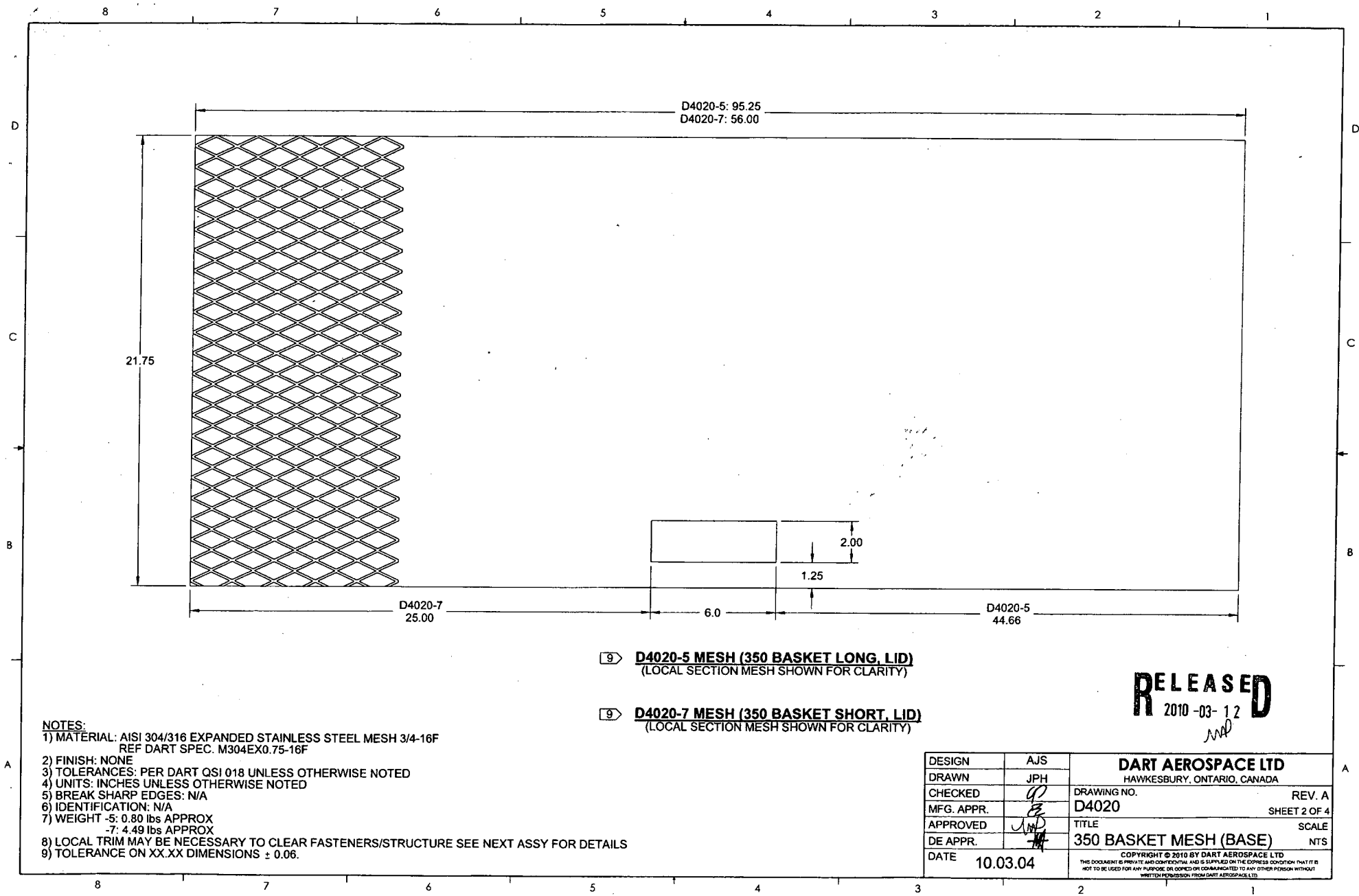
M133763

301

Loc Code

31



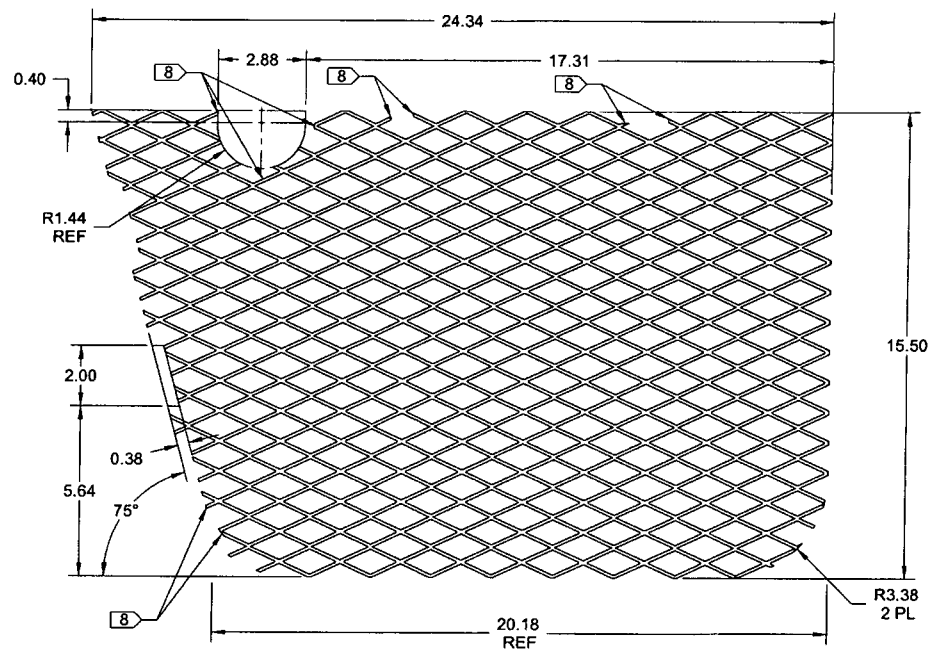


- 9) **D4020-5 MESH (350 BASKET LONG, LID)**
(LOCAL SECTION MESH SHOWN FOR CLARITY)
- 9) **D4020-7 MESH (350 BASKET SHORT, LID)**
(LOCAL SECTION MESH SHOWN FOR CLARITY)

NOTES:
 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
 REF DART SPEC. M304EX0.75-16F
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT -5: 0.80 lbs APPROX
 -7: 4.49 lbs APPROX
 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

RELEASED
 2010-03-12
nm

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>g</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>E</i>	D4020	SHEET 2 OF 4
APPROVED	<i>nm</i>	TITLE	SCALE
DE APPR.	<i>nm</i>	350 BASKET MESH (BASE)	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR DISCLOSED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



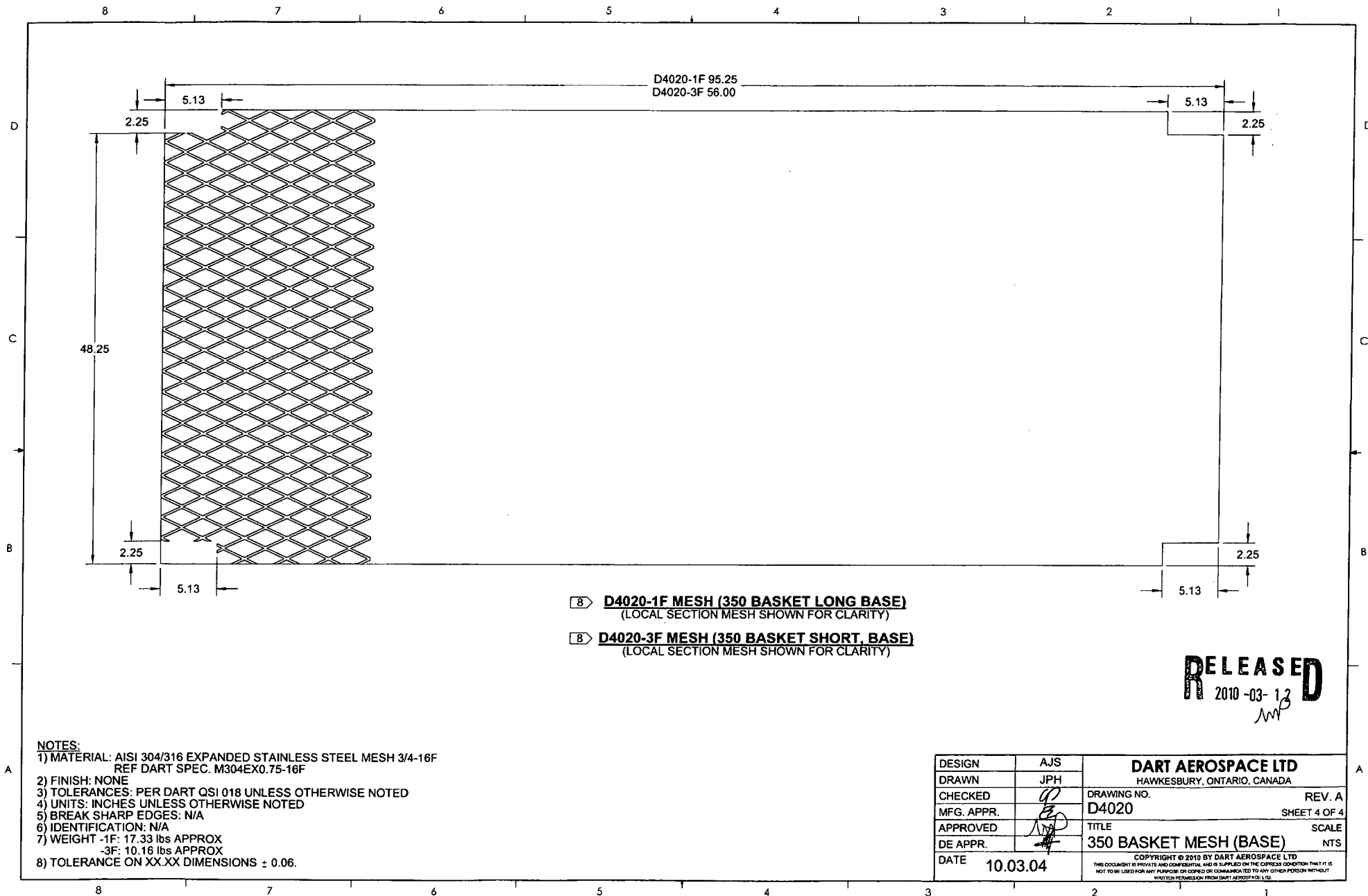
9 D4020-11 END MESH, BASKET

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

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2010-03-12

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